

## 2HRB

### 2HRB-2刃长颈球头铣刀

2HRB-2 Flutes Rib Ball Nose End Mills

可用于仿形加工,型腔加工,可用于加工碳钢,合金钢,PH与铁素体马氏体不锈钢和灰铸铁,球墨铸铁。  
Used for Profiling, Cavity Part, Used for the processing of carbon steel, alloy steel, PH And ferritic martensitic stainless steel and gray cast iron, ductile iron.



ITEM CODE	R	L1	L2	Dh6	L
2HRB-0.25H4	R0.25	1	4	Φ4	50
2HRB-0.25H6	R0.25	1	6	Φ4	50
2HRB-0.25H8	R0.25	1	8	Φ4	50
2HRB-0.25H10	R0.25	1	10	Φ4	50
2HRB-0.3H4	R0.3	1.2	4	Φ4	50
2HRB-0.3H6	R0.3	1.2	6	Φ4	50
2HRB-0.3H8	R0.3	1.2	8	Φ4	50
2HRB-0.3H10	R0.3	1.2	10	Φ4	50
2HRB-0.4H4	R0.4	1.6	4	Φ4	50
2HRB-0.4H6	R0.4	1.6	6	Φ4	50
2HRB-0.4H8	R0.4	1.6	8	Φ4	50
2HRB-0.4H10	R0.4	1.6	10	Φ4	50
2HRB-0.4H12	R0.4	1.6	12	Φ4	50
2HRB-0.5H4	R0.5	2	4	Φ4	50
2HRB-0.5H6	R0.5	2	6	Φ4	50
2HRB-0.5H8	R0.5	2	8	Φ4	50
2HRB-0.5H10	R0.5	2	10	Φ4	50
2HRB-0.5H12	R0.5	2	12	Φ4	50
2HRB-0.5H14	R0.5	2	14	Φ4	50
2HRB-0.5H16	R0.5	2	16	Φ4	50
2HRB-0.75H6	R0.75	3	6	Φ4	50
2HRB-0.75H8	R0.75	3	8	Φ4	50
2HRB-0.75H10	R0.75	3	10	Φ4	50
2HRB-0.75H12	R0.75	3	12	Φ4	50
2HRB-0.75H14	R0.75	3	14	Φ4	50
2HRB-0.75H16	R0.75	3	16	Φ4	50
2HRB-0.75H18	R0.75	3	18	Φ4	50
2HRB-0.75H20	R0.75	3	20	Φ4	50
2HRB-1H8	R1	3	8	Φ4	50

d (刃径)	Tolerance (公差)
Φ<3	0~-0.02
3≤Φ≤10	0~-0.03
Φ>10	0~-0.04

# 2HRB

## 2HRB-2刃长颈球头铣刀

2HRB-2 Flutes Rib Ball Nose End Mills

# 2HRB

## 长颈铣刀

Long neck cutter



柄径  
0/-0.005

ITEM CODE	d1	L1	L2	Dh6	L
2HRB-1H10	R1	3	10	Φ4	50
2HRB-1H12	R1	3	12	Φ4	50
2HRB-1H14	R1	3	14	Φ4	50
2HRB-1H16	R1	3	16	Φ4	50
2HRB-1H18	R1	3	18	Φ4	50
2HRB-1H20	R1	3	20	Φ4	50
2HRB-1.25H10	R1.25	4	10	Φ4	50
2HRB-1.25H12	R1.25	4	12	Φ4	50
2HRB-1.25H14	R1.25	4	14	Φ4	50
2HRB-1.25H16	R1.25	4	16	Φ4	50
2HRB-1.25H18	R1.25	4	18	Φ4	50
2HRB-1.25H20	R1.25	4	20	Φ4	50
2HRB-1.5H10	R1.5	4	10	Φ4	50
2HRB-1.5H12	R1.5	4	12	Φ4	50
2HRB-1.5H14	R1.5	4	14	Φ4	50
2HRB-1.5H16	R1.5	4	16	Φ4	50
2HRB-1.5H18	R1.5	4	18	Φ4	50
2HRB-1.5H20	R1.5	4	20	Φ4	50
2HRB-1.75H10	R1.75	4	10	Φ4	50
2HRB-1.75H12	R1.75	4	12	Φ4	50
2HRB-1.75H14	R1.75	4	14	Φ4	50
2HRB-1.75H16	R1.75	4	16	Φ4	50
2HRB-1.75H18	R1.75	4	18	Φ4	50
2HRB-1.75H20	R1.75	4	20	Φ4	50

### APPLICABLE TABLE OF MACHINABLE MATERIALS

#### 可切削材料适用表

d (刃径)	Tolerance (公差)	CARBON STEEL 碳素钢 PRE-HARDENED STEEL 预硬钢	ALLOY STEEL 合金钢 CHISEL TOOL STEEL 工具钢	PRE-HARDENED STEEL, HARDENED STEEL 预硬钢、淬硬钢	STAINLESS STEEL 不锈钢	CAST IRON 铸铁 DUCTILE IRON 球墨铸铁 ~350HB	COPPER ALLOY 铜合金	ALUMINIUM ALLOY 铝合金	GRAPHITE 石墨	TITANIUM ALLOY 钛合金	HEAT-RESISTING ALLOY 耐热合金	PLASTIC 塑料
Φ < 3	0~-0.02	~40HRC		~45HRC ~55HRC ~60HRC ~65HRC	~35HRC							
3 ≤ Φ ≤ 10	0~-0.03											
Φ > 10	0~-0.04											

○ 非常適合  
◐ 適合