

# Vrtáky s válcovou stopkou

Straight shank drills

Spiralbohrer mit Zylinderschaft



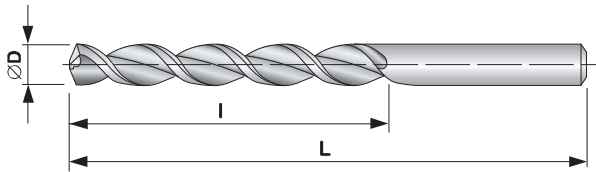
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**VRTÁKY S VÁLCOVOU STOPKOU PRO TĚŽKO OBROBITELNÉ MATERIÁLY**  
**COBALT JOBBER DRILLS**  
**KURZE SPIRALBOHRER MIT ZYLINDRISCHEM SCHAFT, FÜR SCHWER ZERSPANBARE WERKSTOFFE**

**PN 2907-T 1000**

DIN 338 GT100

HSSCo5	BLANC	$\epsilon = 128^\circ$	$\lambda = 25^\circ - 40^\circ$	T1000 (GT 100)	DN 1412 FORM „C“ 2,0 - 14,0	R	V	5xD		
Steel <1200 MPa	Stainless steel	Cast iron	Cu/alloy	Heat-resistant						



Objednáací číslo Order No. Bestell-Nr.	Ø D mm	L mm	I mm	kg	Code 2907 T1000
A270200G400S	2,00	49	24	0,001	2x49/24 T1000
A270210G400S	2,10	49	24	0,001	2,1x49/24 T1000
A270220G400S	2,20	53	27	0,001	2,2x53/27 T1000
A270230G400S	2,30	53	27	0,001	2,3x53/27 T1000
A270240G400S	2,40	57	30	0,002	2,4x57/30 T1000
<b>A270250G400S</b>	<b>2,50</b>	<b>57</b>	<b>30</b>	<b>0,002</b>	<b>2,5x57/30 T1000</b>
A270260G400S	2,60	57	30	0,002	2,6x57/30 T1000
A270270G400S	2,70	61	33	0,002	2,7x61/33 T1000
A270280G400S	2,80	61	33	0,002	2,8x61/33 T1000
A270290G400S	2,90	61	33	0,003	2,9x61/33 T1000
<b>A270300G400S</b>	<b>3,00</b>	<b>61</b>	<b>33</b>	<b>0,003</b>	<b>3x61/33 T1000</b>
A270310G400S	3,10	65	36	0,003	3,1x65/36 T1000
<b>A270320G400S</b>	<b>3,20</b>	<b>65</b>	<b>36</b>	<b>0,003</b>	<b>3,2x65/36 T1000</b>
A270330G400S	3,30	65	36	0,003	3,3x65/36 T1000
<b>A270340G400S</b>	<b>3,40</b>	<b>70</b>	<b>39</b>	<b>0,004</b>	<b>3,4x70/39 T1000</b>
<b>A270350G400S</b>	<b>3,50</b>	<b>70</b>	<b>39</b>	<b>0,004</b>	<b>3,5x70/39 T1000</b>
A270360G400S	3,60	70	39	0,004	3,6x70/39 T1000
A270370G400S	3,70	70	39	0,004	3,7x70/39 T1000
A270380G400S	3,80	75	43	0,004	3,8x75/43 T1000
A270390G400S	3,90	75	43	0,005	3,9x75/43 T1000
<b>A270400G400S</b>	<b>4,00</b>	<b>75</b>	<b>43</b>	<b>0,005</b>	<b>4x75/43 T1000</b>
A270410G400S	4,10	75	43	0,005	4,1x75/43 T1000
<b>A270420G400S</b>	<b>4,20</b>	<b>75</b>	<b>43</b>	<b>0,006</b>	<b>4,2x75/43 T1000</b>
A270430G400S	4,30	80	47	0,006	4,3x80/47 T1000
A270440G400S	4,40	80	47	0,006	4,4x80/47 T1000
<b>A270450G400S</b>	<b>4,50</b>	<b>80</b>	<b>47</b>	<b>0,007</b>	<b>4,5x80/47 T1000</b>
A270460G400S	4,60	80	47	0,007	4,6x80/47 T1000
A270470G400S	4,70	80	47	0,007	4,7x80/47 T1000
A270480G400S	4,80	86	52	0,008	4,8x86/52 T1000
A270490G400S	4,90	86	52	0,008	4,9x86/52 T1000
<b>A270500G400S</b>	<b>5,00</b>	<b>86</b>	<b>52</b>	<b>0,009</b>	<b>5x86/52 T1000</b>
<b>A270510G400S</b>	<b>5,10</b>	<b>86</b>	<b>52</b>	<b>0,009</b>	<b>5,1x86/52 T1000</b>
<b>A270520G400S</b>	<b>5,20</b>	<b>86</b>	<b>52</b>	<b>0,010</b>	<b>5,2x86/52 T1000</b>
A270530G400S	5,30	86	52	0,010	5,3x86/52 T1000
A270540G400S	5,40	93	57	0,011	5,4x93/57 T1000
<b>A270550G400S</b>	<b>5,50</b>	<b>93</b>	<b>57</b>	<b>0,012</b>	<b>5,5x93/57 T1000</b>
<b>A270560G400S</b>	<b>5,60</b>	<b>93</b>	<b>57</b>	<b>0,012</b>	<b>5,6x93/57 T1000</b>
A270570G400S	5,70	93	57	0,013	5,7x93/57 T1000
A270580G400S	5,80	93	57	0,014	5,8x93/57 T1000
A270590G400S	5,90	93	57	0,015	5,9x93/57 T1000
<b>A270600G400S</b>	<b>6,00</b>	<b>93</b>	<b>57</b>	<b>0,016</b>	<b>6x93/57 T1000</b>
A270610G400S	6,10	101	63	0,017	6,1x101/63 T1000
<b>A270620G400S</b>	<b>6,20</b>	<b>101</b>	<b>63</b>	<b>0,018</b>	<b>6,2x101/63 T1000</b>
A270630G400S	6,30	101	63	0,018	6,3x101/63 T1000
A270640G400S	6,40	101	63	0,019	6,4x101/63 T1000
<b>A270650G400S</b>	<b>6,50</b>	<b>101</b>	<b>63</b>	<b>0,019</b>	<b>6,5x101/63 T1000</b>
A270660G400S	6,60	101	63	0,020	6,6x101/63 T1000
A270670G400S	6,70	101	63	0,020	6,7x101/63 T1000
A270680G400S	6,80	109	69	0,021	6,8x109/69 T1000

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A270690G400S	6,90	109	69	0,022	6,9x109/69 T1000
<b>A270700G400S</b>	<b>7,00</b>	<b>109</b>	<b>69</b>	<b>0,023</b>	<b>7x109/69 T1000</b>
A270710G400S	7,10	109	69	0,024	7,1x109/69 T1000
A270720G400S	7,20	109	69	0,025	7,2x109/69 T1000
A270730G400S	7,30	109	69	0,026	7,3x109/69 T1000
A270740G400S	7,40	109	69	0,027	7,4x109/69 T1000
A270750G400S	7,50	109	69	0,028	7,5x109/69 T1000
A270760G400S	7,60	117	75	0,028	7,6x117/75 T1000
A270770G400S	7,70	117	75	0,029	7,7x117/75 T1000
A270780G400S	7,80	117	75	0,030	7,8x117/75 T1000
A270790G400S	7,90	117	75	0,032	7,9x117/75 T1000
<b>A270800G400S</b>	<b>8,00</b>	<b>117</b>	<b>75</b>	<b>0,033</b>	<b>8x117/75 T1000</b>
A270810G400S	8,10	117	75	0,034	8,1x117/75 T1000
A270820G400S	8,20	117	75	0,035	8,2x117/75 T1000
A270830G400S	8,30	117	75	0,036	8,3x117/75 T1000
A270840G400S	8,40	117	75	0,036	8,4x117/75 T1000
A270850G400S	8,50	117	75	0,037	8,5x117/75 T1000
<b>A270860G400S</b>	<b>8,60</b>	<b>125</b>	<b>81</b>	<b>0,037</b>	<b>8,6x125/81 T1000</b>
A270870G400S	8,70	125	81	0,038	8,7x125/81 T1000
A270880G400S	8,80	125	81	0,039	8,8x125/81 T1000
A270890G400S	8,90	125	81	0,042	8,9x125/81 T1000
<b>A270900G400S</b>	<b>9,00</b>	<b>125</b>	<b>81</b>	<b>0,045</b>	<b>9x125/81 T1000</b>
A270910G400S	9,10	125	81	0,048	9,1x125/81 T1000
A270920G400S	9,20	125	81	0,049	9,2x125/81 T1000
A270930G400S	9,30	125	81	0,049	9,3x125/81 T1000
A270940G400S	9,40	125	81	0,050	9,4x125/81 T1000
<b>A270950G400S</b>	<b>9,50</b>	<b>125</b>	<b>81</b>	<b>0,051</b>	<b>9,5x125/81 T1000</b>
A270960G400S	9,60	133	87	0,052	9,6x133/87 T1000
A270970G400S	9,70	133	87	0,053	9,7x133/87 T1000
A270980G400S	9,80	133	87	0,055	9,8x133/87 T1000
A270990G400S	9,90	133	87	0,056	9,9x133/87 T1000
<b>A271000G400S</b>	<b>10,00</b>	<b>133</b>	<b>87</b>	<b>0,057</b>	<b>10x133/87 T1000</b>
<b>A271020G400S</b>	<b>10,20</b>	<b>133</b>	<b>87</b>	<b>0,057</b>	<b>10,2x133/87 T1000</b>
A271050G400S	10,50	133	87	0,061	10,5x133/87 T1000
A271080G400S	10,80	142	94	0,065	10,8x142/94 T1000
<b>A271100G400S</b>	<b>11,00</b>	<b>142</b>	<b>94</b>	<b>0,065</b>	<b>11x142/94 T1000</b>
A271120G400S	11,20	142	94	0,068	11,2x142/94 T1000
A271150G400S	11,50	142	94	0,071	11,5x142/94 T1000
A271180G400S	11,80	142	94	0,075	11,8x142/94 T1000
A271200G400S	12,00	151	101	0,081	12x151/101 T1000
<b>A271220G400S</b>	<b>12,20</b>	<b>151</b>	<b>101</b>	<b>0,086</b>	<b>12,2x151/101 T1000</b>
<b>A271250G400S</b>	<b>12,50</b>	<b>151</b>	<b>101</b>	<b>0,092</b>	<b>12,5x151/101 T1000</b>
A271280G400S	12,80	151	101	0,095	12,8x151/101 T1000
<b>A271300G400S</b>	<b>13,00</b>	<b>151</b>	<b>101</b>	<b>0,102</b>	<b>13x151/101 T1000</b>
A271320G400S	13,20	151	101	0,108	13,2x151/101 T1000
A271350G400S	13,50	160	108	0,114	13,5x160/108 T1000
A271380G400S	13,80	160	108	0,118	13,8x160/108 T1000
<b>A271400G400S</b>	<b>14,00</b>	<b>160</b>	<b>108</b>	<b>0,123</b>	<b>14x160/108 T1000</b>

Poznámka / Note / Notiz: ostatní neuvedené rozměry na poptávku / other dimensions - on request / nicht angegebene Abmessungen nur auf Anfrage  
 povlakování na poptávku / coating on request / Beschichtung auf Anfrage

