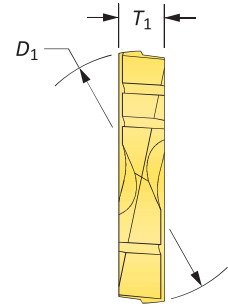
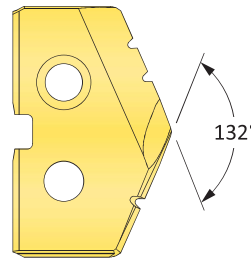





Original T-A Drill Inserts

0 Series | HSS | Diameter Range: 0.511" - 0.695" (12.98mm - 17.65mm)

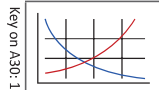


HSS Inserts – Premium Cobalt

Series	Fractional Equivalent	Insert			Part No.		
		D_1 inch	D_1 mm	T_1	 TiN	 TiAlN	 TiCN
0	–	0.5118	13.00	1/8	180T-13	180A-13	180N-13
	33/64	0.5156	13.10	1/8	180T-.515	180A-.515	180N-.515
	17/32	0.5313	13.49	1/8	180T-0017	180A-0017	180N-0017
	–	0.5315	13.50	1/8	180T-13.5	180A-13.5	180N-13.5
	35/64	0.5469	13.89	1/8	180T-.546	180A-.546	180N-.546
	–	0.5512	14.00	1/8	180T-14	180A-14	180N-14
	9/16	0.5625	14.29	1/8	180T-0018	180A-0018	180N-0018
	–	0.5709	14.50	1/8	180T-14.5	180A-14.5	180N-14.5
	37/64	0.5781	14.68	1/8	180T-.578	180A-.578	180N-.578
	–	0.5906	15.00	1/8	180T-15	180A-15	180N-15
0.5	19/32	0.5938	15.08	1/8	180T-0019	180A-0019	180N-0019
	39/64	0.6094	15.48	1/8	180T-.609	180A-.609	180N-.609
	–	0.6102	15.50	1/8	180T-15.5	180A-15.5	180N-15.5
	5/8	0.6250	15.88	1/8	180T-0020	180A-0020	180N-0020
	–	0.6299	16.00	1/8	180T-16	180A-16	180N-16
	41/64	0.6406	16.27	1/8	180T-.640	180A-.640	180N-.640
	–	0.6496	16.50	1/8	180T-16.5	180A-16.5	180N-16.5
	21/32	0.6563	16.67	1/8	180T-0021	180A-0021	180N-0021
	–	0.6693	17.00	1/8	180T-17	180A-17	180N-17
	43/64	0.6719	17.07	1/8	180T-.671	180A-.671	180N-.671
11/16	0.6875	17.46	1/8	180T-0022	180A-0022	180N-0022	
–	0.6890	17.50	1/8	180T-17.5	180A-17.5	180N-17.5	

NOTE: 0.5 series inserts fit into both 0 and 0.5 series holders. However, 0 series inserts ONLY fit into 0 series holders. See page A30: 7 for visual.

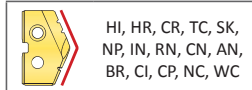
A30: 112 - 143




A30: 38 - 42



A30: 4 - 6



HI, HR, CR, TC, SK, NP, IN, RN, CN, AN, BR, CI, CP, NC, WC

Coatings not listed above can be supplied as non-stocked standards. Process fees apply. 

Inserts sold in quantities of 2

TiN = 180T-XXXX	TiAlN = 180A-XXXX
TiCN = 180N-XXXX	AM200® = 180H-XXXX