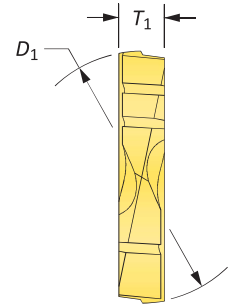
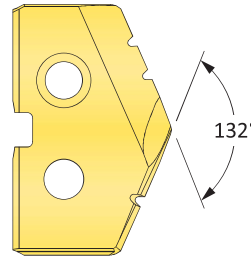





**Original T-A Drill Inserts**

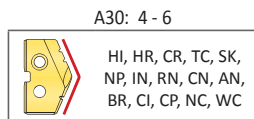
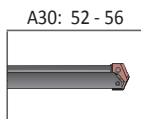
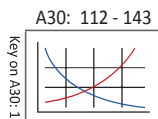
1 Series | HSS | Diameter Range: 0.690" - 0.960" (17.53mm - 24.38mm)



**HSS Inserts – HSS**

Series	Fractional Equivalent	Insert			Part No.		
		D <sub>1</sub> inch	D <sub>1</sub> mm	T <sub>1</sub>	 TiN	 TiAlN	 TiCN
1	45/64	0.7031	17.86	5/32	<b>131T-.703</b>	<b>131A-.703</b>	<b>131N-.703</b>
	–	0.7087	18.00	5/32	<b>131T-18</b>	<b>131A-18</b>	<b>131N-18</b>
	23/32	0.7188	18.26	5/32	<b>131T-0023</b>	<b>131A-0023</b>	<b>131N-0023</b>
	–	0.7283	18.50	5/32	<b>131T-18.5</b>	<b>131A-18.5</b>	<b>131N-18.5</b>
	47/64	0.7344	18.65	5/32	<b>131T-.734</b>	<b>131A-.734</b>	<b>131N-.734</b>
	–	0.7480	19.00	5/32	<b>131T-19</b>	<b>131A-19</b>	<b>131N-19</b>
	3/4	0.7500	19.05	5/32	<b>131T-0024</b>	<b>131A-0024</b>	<b>131N-0024</b>
	49/64	0.7656	19.45	5/32	<b>131T-.765</b>	<b>131A-.765</b>	<b>131N-.765</b>
	–	0.7677	19.50	5/32	<b>131T-19.5</b>	<b>131A-19.5</b>	<b>131N-19.5</b>
	25/32	0.7813	19.84	5/32	<b>131T-0025</b>	<b>131A-0025</b>	<b>131N-0025</b>
	–	0.7874	20.00	5/32	<b>131T-20</b>	<b>131A-20</b>	<b>131N-20</b>
	51/64	0.7969	20.24	5/32	<b>131T-.796</b>	<b>131A-.796</b>	<b>131N-.796</b>
	–	0.8010	20.34	5/32	<b>131T-.801</b>	<b>131A-.801</b>	<b>131N-.801</b>
	–	0.8071	20.50	5/32	<b>131T-20.5</b>	<b>131A-20.5</b>	<b>131N-20.5</b>
	13/16	0.8125	20.64	5/32	<b>131T-0026</b>	<b>131A-0026</b>	<b>131N-0026</b>
	–	0.8268	21.00	5/32	<b>131T-21</b>	<b>131A-21</b>	<b>131N-21</b>
27/32	0.8438	21.43	5/32	<b>131T-0027</b>	<b>131A-0027</b>	<b>131N-0027</b>	
–	0.8465	21.50	5/32	<b>131T-21.5</b>	<b>131A-21.5</b>	<b>131N-21.5</b>	
1.5	55/64	0.8594	21.83	5/32	<b>131T-.859</b>	<b>131A-.859</b>	<b>131N-.859</b>
	–	0.8661	22.00	5/32	<b>131T-22</b>	<b>131A-22</b>	<b>131N-22</b>
	7/8	0.8750	22.23	5/32	<b>131T-0028</b>	<b>131A-0028</b>	<b>131N-0028</b>
	–	0.8858	22.50	5/32	<b>131T-22.5</b>	<b>131A-22.5</b>	<b>131N-22.5</b>
	57/64	0.8906	20.62	5/32	<b>131T-.890</b>	<b>131A-.890</b>	<b>131N-.890</b>
	–	0.9055	23.00	5/32	<b>131T-23</b>	<b>131A-23</b>	<b>131N-23</b>
	29/32	0.9063	23.02	5/32	<b>131T-0029</b>	<b>131A-0029</b>	<b>131N-0029</b>
	59/64	0.9219	23.42	5/32	<b>131T-.921</b>	<b>131A-.921</b>	<b>131N-.921</b>
	–	0.9252	23.50	5/32	<b>131T-23.5</b>	<b>131A-23.5</b>	<b>131N-23.5</b>
	15/16	0.9375	23.81	5/32	<b>131T-0030</b>	<b>131A-0030</b>	<b>131N-0030</b>
–	0.9449	24.00	5/32	<b>131T-24</b>	<b>131A-24</b>	<b>131N-24</b>	

**NOTE:** 1.5 series inserts fit into both 1 and 1.5 series holders. However, 1 series inserts ONLY fit into 1 series holders. See page A30: 7 for visual.



Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

Inserts sold in quantities of 2

TiN = 131T-XXXX	TiAlN = 131A-XXXX
TiCN = 131N-XXXX	AM200® = 131H-XXXX