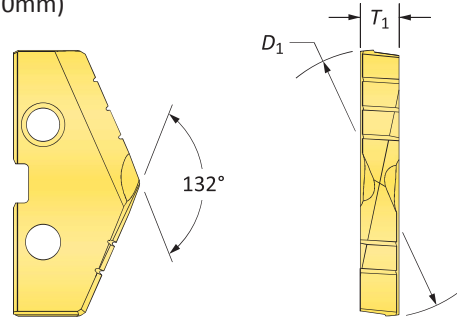

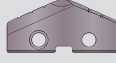


### Original T-A Drill Inserts

3 Series | Carbide | Diameter Range: 1.353" - 1.882" (34.36mm - 47.80mm)

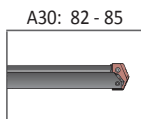


#### Carbide Inserts – C5 (P40)

Fractional Equivalent	Insert			Part No.	
	D <sub>1</sub> inch	D <sub>1</sub> mm	T <sub>1</sub>	 TiN	 TiAlN
1-13/32	1.4063	35.72	1/4	1C53T-0113	1C53A-0113
-	1.4173	36.00	1/4	1C53T-36	1C53A-36
1-7/16	1.4375	36.51	1/4	1C53T-0114	1C53A-0114
-	1.4567	37.00	1/4	1C53T-37	1C53A-37
1-15/32	1.4688	37.31	1/4	1C53T-0115	1C53A-0115
-	1.4961	38.00	1/4	1C53T-38	1C53A-38
1-1/2	1.5000	38.10	1/4	1C53T-0116	1C53A-0116
1-17/32	1.5313	38.89	1/4	1C53T-0117	1C53A-0117
-	1.5354	39.00	1/4	1C53T-39	1C53A-39
-	1.5470	39.29	1/4	1C53T-1.547	1C53A-1.547
1-9/16	1.5625	39.69	1/4	1C53T-0118	1C53A-0118
-	1.5748	40.00	1/4	1C53T-40	1C53A-40
1-19/32	1.5938	40.48	1/4	1C53T-0119	1C53A-0119
-	1.6142	41.00	1/4	1C53T-41	1C53A-41
1-5/8	1.6250	41.28	1/4	1C53T-0120	1C53A-0120
-	1.6535	42.00	1/4	1C53T-42	1C53A-42
1-21/32	1.6563	42.07	1/4	1C53T-0121	1C53A-0121
1-11/16	1.6875	42.86	1/4	1C53T-0122	1C53A-0122
-	1.6929	43.00	1/4	1C53T-43	1C53A-43
1-23/32	1.7188	43.66	1/4	1C53T-0123	1C53A-0123
-	1.7323	44.00	1/4	1C53T-44	1C53A-44
1-3/4	1.7500	44.45	1/4	1C53T-0124	1C53A-0124
-	1.7717	45.00	1/4	1C53T-45	1C53A-45
1-25/32	1.7813	45.24	1/4	1C53T-0125	1C53A-0125
-	1.7913	45.50	1/4	1C53T-45.5	1C53A-45.5
-	1.7970	45.64	1/4	1C53T-1.797	1C53A-1.797
-	1.8110	46.00	1/4	1C53T-46	1C53A-46
1-13/16	1.8125	46.04	1/4	1C53T-0126	1C53A-0126
1-27/32	1.8438	46.83	1/4	1C53T-0127	1C53A-0127
-	1.8504	47.00	1/4	1C53T-47	1C53A-47
1-7/8	1.8750	47.63	1/4	1C53T-0128	1C53A-0128

A30: 112 - 143

Key on A30: 1



A30: 4 - 6

HI, HR, CR, SK,  
NP, IN, RN, CN,  
AN, BR, NC, WC

Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

TiN = 1C53T-XXXX	TiAlN = 1C53A-XXXX
TiCN = 1C53N-XXXX	AM200® = 1C53H-XXXX

Inserts sold in quantities of 1