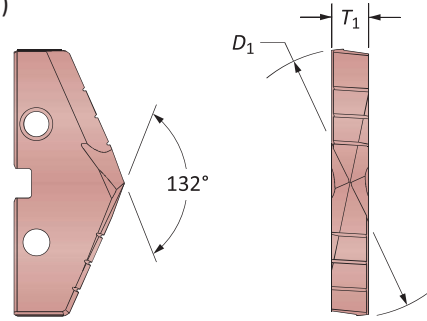




## GEN2 T-A Drill Inserts

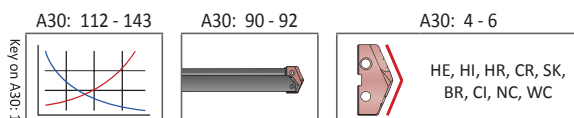
4 Series | HSS | Diameter Range: 1.850" - 2.570" (46.99mm - 65.28mm)



### HSS Inserts – Super Cobalt

| Insert                |                     |                   |                | Part No.   |   |
|-----------------------|---------------------|-------------------|----------------|--|---|
| Fractional Equivalent | D <sub>1</sub> inch | D <sub>1</sub> mm | T <sub>1</sub> |  AM200® |  TiN |
| -                     | 1.8898              | 48.00             | 5/16           | 454H-48  | 454T-48   |
| 1-29/32               | 1.9063              | 48.42             | 5/16           | 454H-0129  | 454T-0129   |
| -                     | 1.9291              | 49.00             | 5/16           | 454H-49  | 454T-49   |
| 1-15/16               | 1.9375              | 49.21             | 5/16           | 454H-0130  | 454T-0130   |
| -                     | 1.9685              | 50.00             | 5/16           | 454H-50  | 454T-50   |
| 1-31/32               | 1.9688              | 50.01             | 5/16           | 454H-0131  | 454T-0131   |
| 2                     | 2.0000              | 50.80             | 5/16           | 454H-0200  | 454T-0200   |
| -                     | 2.0079              | 51.00             | 5/16           | 454H-51  | 454T-51   |
| 2-1/32                | 2.0313              | 51.59             | 5/16           | 454H-0201  | 454T-0201   |
| 2-3/64                | 2.0472              | 52.00             | 5/16           | 454H-52  | 454T-52   |
| 2-1/16                | 2.0625              | 52.39             | 5/16           | 454H-0202  | 454T-0202   |
| -                     | 2.0866              | 53.00             | 5/16           | 454H-53  | 454T-53   |
| 2-3/32                | 2.0938              | 53.18             | 5/16           | 454H-0203  | 454T-0203   |
| 2-1/8                 | 2.1250              | 53.98             | 5/16           | 454H-0204  | 454T-0204   |
| -                     | 2.1260              | 54.00             | 5/16           | 454H-54  | 454T-54   |
| 2-5/32                | 2.1563              | 54.77             | 5/16           | 454H-0205  | 454T-0205   |
| -                     | 2.1654              | 55.00             | 5/16           | 454H-55  | 454T-55   |
| 2-3/16                | 2.1875              | 55.56             | 5/16           | 454H-0206  | 454T-0206   |
| -                     | 2.2047              | 56.00             | 5/16           | 454H-56  | 454T-56   |
| 2-7/32                | 2.2188              | 56.36             | 5/16           | 454H-0207  | 454T-0207   |
| -                     | 2.2441              | 57.00             | 5/16           | 454H-57  | 454T-57   |
| 2-1/4                 | 2.2500              | 57.15             | 5/16           | 454H-0208  | 454T-0208   |
| 2-9/32                | 2.2813              | 57.94             | 5/16           | 454H-0209  | 454T-0209   |
| -                     | 2.2835              | 58.00             | 5/16           | 454H-58  | 454T-58   |
| 2-5/16                | 2.3125              | 58.74             | 5/16           | 454H-0210  | 454T-0210   |
| -                     | 2.3228              | 59.00             | 5/16           | 454H-59  | 454T-59   |
| 2-11/32               | 2.3438              | 59.53             | 5/16           | 454H-0211  | 454T-0211   |
| -                     | 2.3622              | 60.00             | 5/16           | 454H-60  | 454T-60   |
| 2-3/8                 | 2.3750              | 60.33             | 5/16           | 454H-0212  | 454T-0212   |
| -                     | 2.4016              | 61.00             | 5/16           | 454H-61  | 454T-61   |
| 2-13/32               | 2.4063              | 61.12             | 5/16           | 454H-0213  | 454T-0213   |
| 2-7/16                | 2.4375              | 61.91             | 5/16           | 454H-0214  | 454T-0214   |
| -                     | 2.4409              | 62.00             | 5/16           | 454H-62  | 454T-62   |
| 2-15/32               | 2.4688              | 62.71             | 5/16           | 454H-0215  | 454T-0215   |
| -                     | 2.4803              | 63.00             | 5/16           | 454H-63  | 454T-63   |
| 2-1/2                 | 2.5000              | 63.50             | 5/16           | 454H-0216  | 454T-0216   |
| -                     | 2.5197              | 64.00             | 5/16           | 454H-64  | 454T-64   |
| 2-17/32               | 2.5313              | 64.29             | 5/16           | 454H-0217  | 454T-0217   |
| -                     | 2.5591              | 65.00             | 5/16           | 454H-65  | 454T-65   |
| 2-9/16                | 2.5625              | 65.09             | 5/16           | 454H-0218  | 454T-0218   |

Inserts sold in quantities of 1



Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

|                  |                    |
|------------------|--------------------|
| TiN = 454T-XXXX  | TiAlN = 454A-XXXX  |
| TiCN = 454N-XXXX | AM200® = 454H-XXXX |