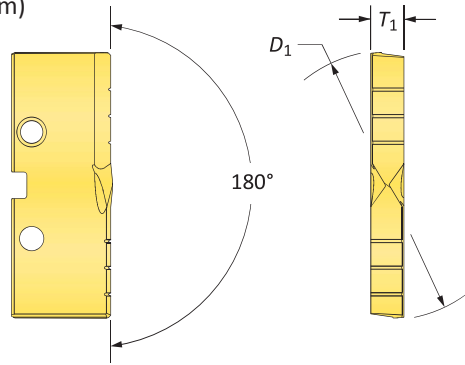


**Original T-A Drill Inserts**

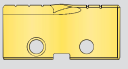
4 Series | HSS | Diameter Range: 1.850" - 2.570" (46.99mm - 65.28mm)



Flat Bottom



**HSS Inserts – Super Cobalt**

Fractional Equivalent	Insert			Part No.
	D <sub>1</sub> inch	D <sub>1</sub> mm	T <sub>1</sub>	TiN 
-	1.8898	48.00	5/16	154T-48-FB
1-29/32	1.9063	48.42	5/16	154T-0129-FB
-	1.9291	49.00	5/16	154T-49-FB
1-15/16	1.9375	49.21	5/16	154T-0130-FB
-	1.9685	50.00	5/16	154T-50-FB
1-31/32	1.9688	50.01	5/16	154T-0131-FB
2	2.0000	50.80	5/16	154T-0200-FB
-	2.0079	51.00	5/16	154T-51-FB
2-1/32	2.0313	51.59	5/16	154T-0201-FB
2-3/64	2.0472	52.00	5/16	154T-52-FB
2-1/16	2.0625	52.39	5/16	154T-0202-FB
-	2.0866	53.00	5/16	154T-53-FB
2-3/32	2.0938	53.18	5/16	154T-0203-FB
2-1/8	2.1250	53.98	5/16	154T-0204-FB
-	2.1260	54.00	5/16	154T-54-FB
2-5/32	2.1563	54.77	5/16	154T-0205-FB
-	2.1654	55.00	5/16	154T-55-FB
2-3/16	2.1875	55.56	5/16	154T-0206-FB
-	2.2047	56.00	5/16	154T-56-FB
2-7/32	2.2188	56.36	5/16	154T-0207-FB
-	2.2441	57.00	5/16	154T-57-FB
2-1/4	2.2500	57.15	5/16	154T-0208-FB
2-9/32	2.2813	57.94	5/16	154T-0209-FB
-	2.2835	58.00	5/16	154T-58-FB
2-5/16	2.3125	58.74	5/16	154T-0210-FB
-	2.3228	59.00	5/16	154T-59-FB
2-11/32	2.3438	59.53	5/16	154T-0211-FB
-	2.3622	60.00	5/16	154T-60-FB
2-3/8	2.3750	60.33	5/16	154T-0212-FB
-	2.4016	61.00	5/16	154T-61-FB
2-13/32	2.4063	61.12	5/16	154T-0213-FB
2-7/16	2.4375	61.91	5/16	154T-0214-FB
-	2.4409	62.00	5/16	154T-62-FB
2-15/32	2.4688	62.71	5/16	154T-0215-FB
-	2.4803	63.00	5/16	154T-63-FB
2-1/2	2.5000	63.50	5/16	154T-0216-FB
-	2.5197	64.00	5/16	154T-64-FB
2-17/32	2.5313	64.29	5/16	154T-0217-FB
-	2.5591	65.00	5/16	154T-65-FB
2-9/16	2.5625	65.09	5/16	154T-0218-FB

Key on A30: 1

A30: 112 - 143

A30: 90 - 92

A30: 4 - 6

FN

Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

TiN = 154T-XXXX	TiAlN = 154A-XXXX
TiCN = 154N-XXXX	AM200® = 154H-XXXX

Inserts sold in quantities of 1