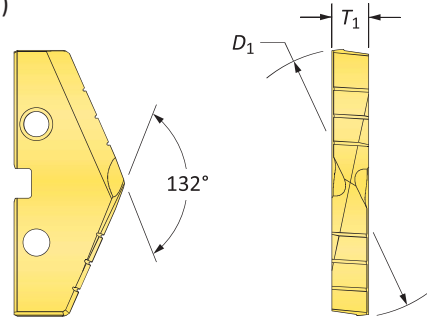


## Original T-A Drill Inserts

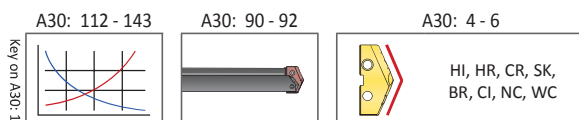
4 Series | HSS | Diameter Range: 1.850" - 2.570" (46.99mm - 65.28mm)



### HSS Inserts – Super Cobalt

Fractional Equivalent	Insert			Part No.
	$D_1$ inch	$D_1$ mm	$T_1$	TIN
-	1.8898	48.00	5/16	154T-48
1-29/32	1.9063	48.42	5/16	154T-0129
-	1.9291	49.00	5/16	154T-49
1-15/16	1.9375	49.21	5/16	154T-0130
-	1.9685	50.00	5/16	154T-50
1-31/32	1.9688	50.01	5/16	154T-0131
2	2.0000	50.80	5/16	154T-0200
-	2.0079	51.00	5/16	154T-51
2-1/32	2.0313	51.59	5/16	154T-0201
2-3/64	2.0472	52.00	5/16	154T-52
2-1/16	2.0625	52.39	5/16	154T-0202
-	2.0866	53.00	5/16	154T-53
2-3/32	2.0938	53.18	5/16	154T-0203
2-1/8	2.1250	53.98	5/16	154T-0204
-	2.1260	54.00	5/16	154T-54
2-5/32	2.1563	54.77	5/16	154T-0205
-	2.1654	55.00	5/16	154T-55
2-3/16	2.1875	55.56	5/16	154T-0206
-	2.2047	56.00	5/16	154T-56
2-7/32	2.2188	56.36	5/16	154T-0207
-	2.2441	57.00	5/16	154T-57
2-1/4	2.2500	57.15	5/16	154T-0208
2-9/32	2.2813	57.94	5/16	154T-0209
-	2.2835	58.00	5/16	154T-58
2-5/16	2.3125	58.74	5/16	154T-0210
-	2.3228	59.00	5/16	154T-59
2-11/32	2.3438	59.53	5/16	154T-0211
-	2.3622	60.00	5/16	154T-60
2-3/8	2.3750	60.33	5/16	154T-0212
-	2.4016	61.00	5/16	154T-61
2-13/32	2.4063	61.12	5/16	154T-0213
2-7/16	2.4375	61.91	5/16	154T-0214
-	2.4409	62.00	5/16	154T-62
2-15/32	2.4688	62.71	5/16	154T-0215
-	2.4803	63.00	5/16	154T-63
2-1/2	2.5000	63.50	5/16	154T-0216
-	2.5197	64.00	5/16	154T-64
2-17/32	2.5313	64.29	5/16	154T-0217
-	2.5591	65.00	5/16	154T-65
2-9/16	2.5625	65.09	5/16	154T-0218

Inserts sold in quantities of 1



Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

TIN = 154T-XXXX	TiAIN = 154A-XXXX
TiCN = 154N-XXXX	AM200® = 154H-XXXX