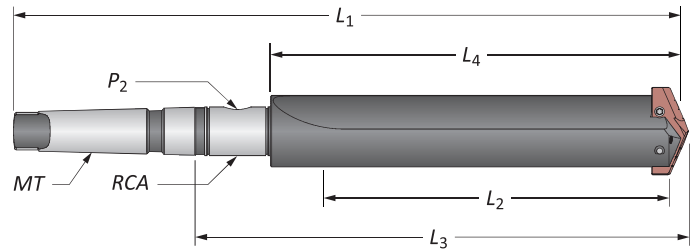


T-A Drill Insert Holders

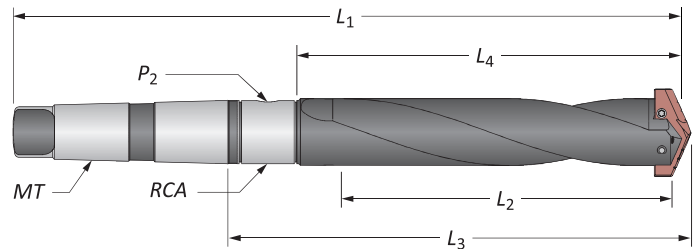
4 Series | Taper Shank | Diameter Range: 1.850" - 2.570" (46.99mm - 65.28mm)



Straight Flute

	Length	Body				Shank			Part No.
		L ₂	L ₄	L ₃	L ₁	MT	P ₂	RCA	
i	Short	5-1/8	6-1/2	8-5/8	13-1/16	#4	1/4	2T-4SR	22040S-004I
	Short	5-1/8	6-1/2	8-5/8	14-5/16	#5	1/4	2T-5SR	22040S-005I
	Standard	9-1/8	10-1/2	12-5/8	17-1/16	#4	1/4	2T-4SR	24040S-004I
	Standard	9-1/8	10-1/2	12-5/8	18-5/16	#5	1/4	2T-5SR	24040S-005I
	Extended	16-5/8	18	20-1/8	25-13/16	#5	1/4	2T-5SR	25040S-005I
	XL	24-5/8	26	28-1/8	33-13/16	#5	1/4	2T-5SR	27040S-005I
	3XL	34-5/8	36	38-1/8	43-13/16	#5	1/4	2T-5SR	29040S-005I
m	Short	130.1	165.1	219.1	363.5	#5**	1/4*	2T-5SRM	22040S-005M
	Extended	422.3	457.2	511.2	655.6	#5**	1/4*	2T-5SRM	25040S-005M
	XL	625.0	660.4	714.4	858.8	#5**	1/4*	2T-5SRM	27040S-005M
	3XL	879.0	914.4	968.4	1112.8	#5**	1/4*	2T-5SRM	29040S-005M

*Metric thread to BSP and ISO 7-1
 **Per ISO 296 type BEK



Helical Flute

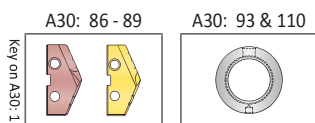
	Length	Body				Shank			Part No.
		L ₂	L ₄	L ₃	L ₁	MT	P ₂	RCA	
m	Standard	231.8	266.7	320.7	465.1	#5**	1/4*	2T-5SRM	24040H-005M

*Metric thread to BSP and ISO 7-1
 **Per ISO 296 type BEK

Connection Accessories

Insert Screws	Nylon Locking Screws	Insert Driver	Preset Torque Hand Driver	Replacement Tips	Admissible Tightening Torque*
7514-IP20-1	7514N-IP20-1	8IP-20	-	-	121.3 in-lbs (1370 N-cm)

*Tightening torques are calculated with a friction coefficient of $\mu = 0.14$ and develop 90% of ultimate yield strength



Key on A30-1

i = Imperial (in)
 m = Metric (mm)

Screws sold in quantities of 10

WARNING Refer to Speed and Feed charts for recommended adjustments to speeds and feeds. Refer to page A30: 146 for deep hole drilling guidelines in this section of the catalog. Visit www.alliedmachine.com/DeepHoleGuidelines for the most up-to-date information and procedures. Factory technical assistance is available for your specific applications through our Application Engineering Team.