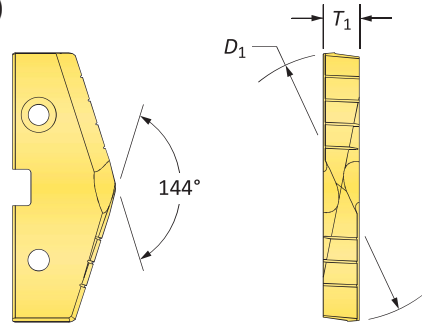






### Original T-A Drill Inserts

5 Series | HSS | Diameter Range: 2.456" - 3.000" (62.38mm - 76.20mm)

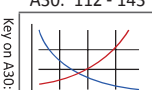


HSS Inserts – Super Cobalt | HSS

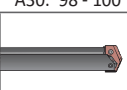
| Fractional Equivalent | Insert              |                   |                | Super Cobalt Part No.*  | HSS Part No.  |
|-----------------------|---------------------|-------------------|----------------|---|---|
|                       | D <sub>1</sub> inch | D <sub>1</sub> mm | T <sub>1</sub> |  TiN |  TiN |
| 2-1/2                 | 2.5000              | 63.50             | 7/16           | 155T-0216   | 135T-0216   |
| -                     | 2.5197              | 64.00             | 7/16           | 155T-64   | 135T-64   |
| 2-17/32               | 2.5313              | 64.29             | 7/16           | 155T-0217   | 135T-0217   |
| 2-9/16                | 2.5625              | 65.09             | 7/16           | 155T-0218   | 135T-0218   |
| 2-19/32               | 2.5938              | 65.88             | 7/16           | 155T-0219   | 135T-0219   |
| -                     | 2.5984              | 66.00             | 7/16           | 155T-66   | 135T-66   |
| 2-5/8                 | 2.6250              | 66.68             | 7/16           | 155T-0220   | 135T-0220   |
| 2-21/32               | 2.6563              | 67.47             | 7/16           | 155T-0221   | 135T-0221   |
| -                     | 2.6772              | 68.00             | 7/16           | 155T-68   | 135T-68   |
| 2-11/16               | 2.6875              | 68.26             | 7/16           | 155T-0222   | 135T-0222   |
| 2-23/32               | 2.7188              | 69.05             | 7/16           | 155T-0223   | 135T-0223   |
| 2-3/4                 | 2.7500              | 69.85             | 7/16           | 155T-0224   | 135T-0224   |
| -                     | 2.7559              | 70.00             | 7/16           | 155T-70   | 135T-70   |
| 2-25/32               | 2.7813              | 70.64             | 7/16           | 155T-0225   | 135T-0225   |
| 2-13/16               | 2.8125              | 71.44             | 7/16           | 155T-0226   | 135T-0226   |
| -                     | 2.8346              | 72.00             | 7/16           | 155T-72   | 135T-72   |
| 2-27/32               | 2.8438              | 72.23             | 7/16           | 155T-0227   | 135T-0227   |
| 2-7/8                 | 2.8750              | 73.03             | 7/16           | 155T-0228   | 135T-0228   |
| 2-29/32               | 2.9063              | 73.82             | 7/16           | 155T-0229   | 135T-0229   |
| -                     | 2.9134              | 74.00             | 7/16           | 155T-74   | 135T-74   |
| 2-15/16               | 2.9375              | 74.41             | 7/16           | 155T-0230   | 135T-0230   |
| 2-31/32               | 2.9688              | 75.61             | 7/16           | 155T-0231   | 135T-0231   |
| -                     | 2.9921              | 76.00             | 7/16           | 155T-76   | 135T-76   |
| 3                     | 3.0000              | 76.20             | 7/16           | 155T-0300   | 135T-0300   |

\*Available as non-stocked standard


A30: 112 - 143



A30: 98 - 100



A30: 4 - 6



HI, HR, CR, SK,  
BR, CI, NC, WC

Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

|                  |                    |
|------------------|--------------------|
| TiN = 155T-XXXX  | TiAlN = 155A-XXXX  |
| TiCN = 155N-XXXX | AM200® = 155H-XXXX |

Inserts sold in quantities of 1

A

DRILLING

B

BORING

C

REAMING

D

BURNISHING

E

THREADING

X

SPECIALS