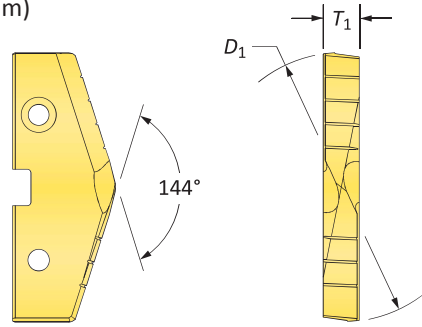




Original T-A Drill Inserts

8 Series | HSS | Diameter Range: 4.001" - 4.507" (101.63mm - 114.48mm)
 (for use with 7 series holders)

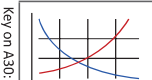


HSS Inserts – Super Cobalt | HSS


Fractional Equivalent	Insert			Super Cobalt Part No.*	HSS Part No.
	D_1 inch	D_1 mm	T_1	 TiN	 TiN
4-1/64	4.0157	102.00	7/16	158T-102	138T-102
4-1/16	4.0625	103.19	7/16	158T-0402	138T-0402
4-3/32	4.0945	104.00	7/16	158T-104	138T-104
4-1/8	4.1250	104.75	7/16	158T-0404	138T-0404
-	4.1732	106.00	7/16	158T-106	138T-106
4-3/16	4.1875	106.36	7/16	158T-0406	138T-0406
4-1/4	4.2500	107.95	7/16	158T-0408	138T-0408
-	4.2520	108.00	7/16	158T-108	138T-108
4-5/16	4.3125	109.54	7/16	158T-0410	138T-0410
-	4.3307	110.00	7/16	158T-110	138T-110
4-3/8	4.3750	111.13	7/16	158T-0412	138T-0412
-	4.4094	112.00	7/16	158T-112	138T-112
4-7/16	4.4375	112.71	7/16	158T-0414	138T-0414
-	4.4882	114.00	7/16	158T-114	138T-114
4-1/2	4.5000	114.30	7/16	158T-0416	138T-0416

*Available as non-stocked standard


A30: 112 - 143



A30: 106 - 108



A30: 4 - 6



HI, HR, CR, SK,
BR, NC, WC

Coatings not listed above can be supplied as non-stocked standards. Process fees apply. →

TiN = 158T-XXXX	TiAlN = 158A-XXXX
TiCN = 158N-XXXX	AM200® = 158H-XXXX

Inserts sold in quantities of 1